

HIGH VOLTAGE OPERATIONAL AMPLIFIER

PAD189A

Rev B

KEY FEATURES

- LOW COST
- HIGH VOLTAGE – 1050 VOLTS
- HIGH OUTPUT CURRENT – 1.5A
- 60 WATT DISSIPATION CAPABILITY
- 10kHz POWER BANDWIDTH –1000V p-p
- INTEGRATED HEAT SINK AND FAN
- CONFORMAL COATED CIRCUIT

APPLICATIONS

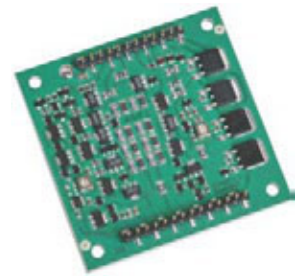
- PIEZO TRANSDUCER DRIVE
- HIGH VOLTAGE INSTRUMENTATION
- SEMICONDUCTOR TESTING

DESCRIPTION

The PAD189A high voltage operational amplifier is constructed with surface mount components to provide a cost effective solution for many industrial applications. With a footprint only 5.6in² the PAD189A offers outstanding performance that rivals much more expensive hybrid component amplifiers or rack-mount amplifiers. An externally programmable current limit can be set with a single resistor. User selectable external compensation tailors the amplifier's response to the application requirements. The PAD189A circuitry is built on a thermally conductive but electrically insulating substrate mounted to an integral heat sink and fan assembly. The resulting module is a small, high performance simple solution for many industrial applications. The PAD189A-1 is also available without the heat sink and fan for custom applications. The circuit is conformal coated for additional safety and reliability. See "CONFORMAL COATING" paragraph on page 5.



PAD189A



PAD189A-1



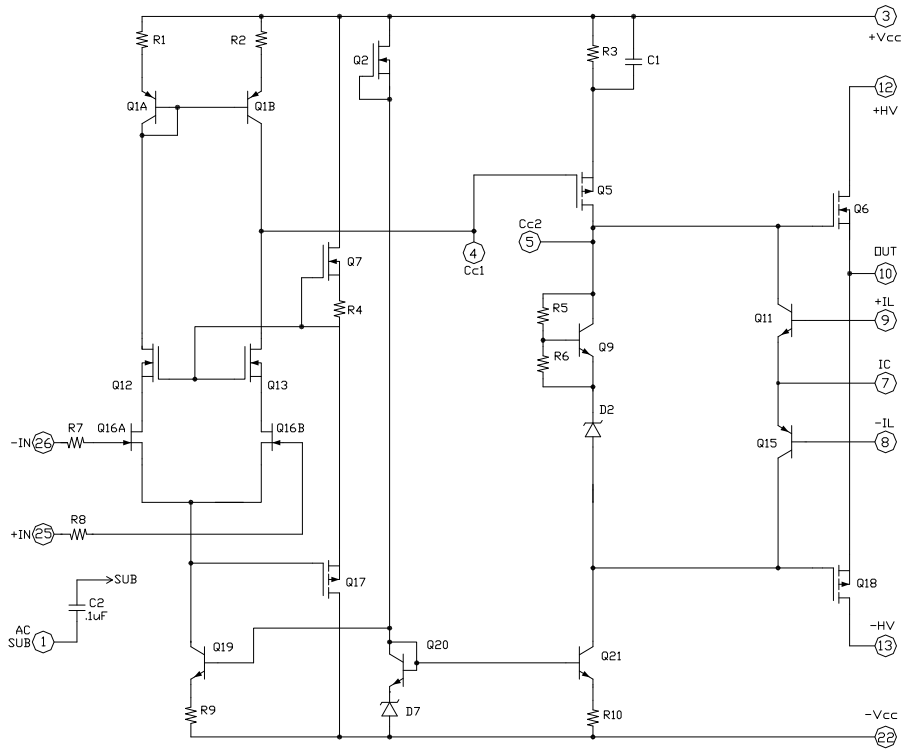
PAD189A mounted in EVAL189 evaluation kit

A NEW CONCEPT

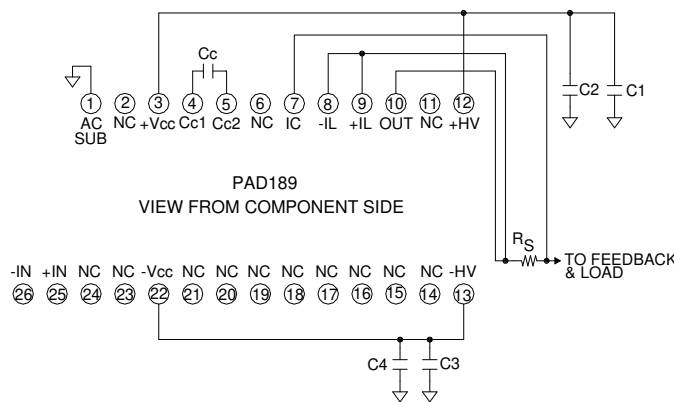
A critical task in any power amplifier application is cooling the amplifier. Until now component amplifier manufacturers often treated this task as an after-thought, left for the user to figure out. At **Power Amp Design** the best heat sink and fan combination is chosen at the start and becomes an integral part of the overall amplifier design. The result is the most compact and volumetric efficient design combination at the lowest cost. In addition, this integrated solution concept offers an achievable real-world power dissipation rating, not the ideal rating usually cited when the amplifier case is somehow kept at 25°C. The user no longer needs to specify, procure or assemble separate components.

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EQUIVALENT CIRCUIT



PINOUT & CONNECTIONS



PHASE COMPENSATION		SLEW RATE
GAIN	Cc	
≥ 3	470pF	8V/μS
≥ 10	150pF	23V/μS
≥ 25	47pF	30V/μS

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ABSOLUTE MAXIMUM RATINGS			
SUPPLY VOLTAGE, +HV to -HV	1050V	INPUT VOLTAGE	+V _{cc} to -V _{cc} ⁶
SUPPLY VOLTAGE, +V _{cc}	+HV+15V ⁴	DIFFERENTIAL INPUT VOLTAGE	± 20V
SUPPLY VOLTAGE, -V _{cc}	-HV-15V ⁴	TEMPERATURE, pin solder, 10s	300°C
SUPPLY VOLTAGE +V _{cc} to -V _{cc}	1050V	TEMPERATURE, junction ²	150°C
OUTPUT CURRENT, peak	1.5A, within SOA	TEMPERATURE RANGE, storage	-40 to 90°C ⁷
POWER DISSIPATION, internal, DC	60W ²	OPERATING TEMPERATURE, heat sink	-40 to 105°C ⁷

PARAMETER	TEST CONDITIONS ¹	MIN	TYP	MAX	PAD189A-1 ⁹	UNIT
INPUT						
OFFSET VOLTAGE			1	5		mV
OFFSET VOLTAGE vs. temperature	Full temperature range		20	50		μV/°C
OFFSET VOLTAGE vs. supply	± 50V to ± 250V			1		μV/V
BIAS CURRENT, initial ³				100		pA
BIAS CURRENT vs. supply				0.1		pA/V
OFFSET CURRENT, initial				50		pA
INPUT RESISTANCE, DC			100			G Ω
INPUT CAPACITANCE			4			pF
COMMON MODE VOLTAGE RANGE				+V _{cc} -30		V
COMMON MODE VOLTAGE RANGE				-V _{cc} +12		V
COMMON MODE REJECTION, DC		92				dB
NOISE	100kHz bandwidth, 1kΩ R _s		10			μV RMS
GAIN						
OPEN LOOP	R _L = 10kΩ, C _c =47pF	118				dB
GAIN BANDWIDTH PRODUCT @ 1MHz			1			MHz
PHASE MARGIN	Full temperature range	60				degree
OUTPUT						
VOLTAGE SWING	I _o = 1.5A	+HV-20	+HV-16			V
VOLTAGE SWING	I _o = -1.5A	-HV+20	-HV+16			V
CURRENT, continuous, DC		1.5				A
SLEW RATE, A _v = -100	C _c = 47pF	30				V/μS
SETTLING TIME, to 0.1%	2V Step		2			μS
RESISTANCE	No load, DC		3			Ω
POWER SUPPLY						
VOLTAGE		± 50	± 350	± 525		V
CURRENT, quiescent			8	11		mA
THERMAL						
RESISTANCE, AC, junction to air ⁵	Full temperature range, f ≥ 60Hz			1.5	0.8 to case	°C/W
RESISTANCE, DC junction to air	Full temperature range			2.1	1.4 to case	°C/W
TEMPERATURE RANGE, heat sink, substrate		-40		105	105	°C
FAN, 60mm dc brushless, ball bearing						
OPERATING VOLTAGE			12		NA	V
OPERATING CURRENT			90		NA	mA
AIR FLOW			16		NA	CFM
RPM			4000		NA	RPM
NOISE			21		NA	dB
L10, life expectancy, 50C ⁸			60		NA	kHrs

NOTES:

- Circuit is conformal coated. See paragraph "Conformal Coating" on page 5.
- Unless otherwise noted: T_c=25°C, compensation C_c=220pF, DC input specifications are ± value given, power supply voltage is typical rating.
- Derate internal power dissipation to achieve high MTBF.
- Doubles for every 10°C of case temperature increase.
- +HV and -HV denote the positive and negative supply voltages to the output stage. +V_{cc} and -V_{cc} denote the positive and negative supply voltages to the input stages.
- Rating applies if the output current alternates between both output transistors at a rate faster than 60Hz.
- Power supply voltages +V_{cc} and -V_{cc} must not be less than +HV and -HV respectively. Total voltage +V_{cc} to -V_{cc} not to exceed 1000V.
- Limited by fan storage characteristics. During operation, even though the case may be at 85°C the fan will be at a lower temperature.
- L10 refers to the time it takes for 10% of a population of fans to fail.
- Specifications for the PAD189A-1 are the same as for the PAD189A except as shown in this column.

SAFETY FIRST

Remember at all times that the operating voltages of the PAD189A are potentially deadly. When developing an application circuit it is wise to begin with power supply voltages as low as possible while checking for circuit functionality. Increase supply voltages slowly as confidence in the application circuit increases. Always use a “hands off” method whereby test equipment probes are attached only when power is off.

COOLING FAN

The PAD189A relies on its fan for proper cooling of the amplifier. Make sure that air flow to the fan and away from the heat sink remains unobstructed. The cooling method used is impingement cooling, which means that cool air is pushed into the heat sink and warm air is exhausted through the spaces between the heat sink fins. To eliminate electrical noise created by the cooling fan we recommend a 47µF capacitor placed directly at the point where the fan wires connect to the PCB. See application note AN-24 for further details.

MOUNTING THE PAD189A AMPLIFIER

The amplifier is supplied with four 4-40 M/F hex spacers at the four corner of the amplifier. Since the male threaded ends of the spacers extend beyond the amplifier pins the spacers provide a convenient alignment tool to guide the insertion of the amplifier pins into the circuit board. Once the amplifier is seated, secure the module with the provided 4-40 nuts and torque to 4.7 in lb [53 N cm] max. See “**Dimensional Information**” for a detailed drawing. It is recommended that the heat sink be grounded to the system ground. This can easily be done by providing a grounded circuit board pad around any of the holes for the mounting studs.

MOUNTING THE PAD189A-1 AMPLIFIER

In most applications the amplifier must be attached to a heat sink. Spread a thin and even coat of heat sink grease across the back of the PAD189A-1 and also the heat sink where the amplifier is to be mounted. Push the amplifier into the heat sink grease on the heat sink while slightly twisting the amplifier back and forth a few times to bed the amplifier into the heat sink grease. On the final twist align the mounting holes of the amplifier with the mounting holes in the heat sink and finish the mounting using 4-40 hex male-female spacers and torque to 4.7 in oz [3.8 N cm] max. Mount the amplifier to the mother board with 4-40 X 1/4” screws. See Dimensional Information for additional recommendations.

EXTERNAL CIRCUIT COMPONENTS

The output of the PAD189A can swing up to +/- 500V and this may stress or destroy external components that are often not seriously considered when developing circuits with small

signal op amps. For example, it is often overlooked that the usual voltage rating for metal film resistors is only 200V and that application circuits using the PAD189A may place up to 1000V across the feedback resistor. High voltage rated resistors may be purchased for the feedback circuit or, alternately, several ordinary resistors may be placed in series to obtain the proper voltage rating. We recommend five resistors in series for the feedback resistor. The compensation capacitor C_C is a NPO type and is rated for 1000V. The voltage rating of the connecting wire and PCB spacing between pads and connecting traces needs to be considered as well. See application note AN-16 for details.

CURRENT LIMIT

Current limit can be programmed by attaching a suitable value resistor as shown in Figure 1. The value of the limited current can be approximately calculated by:

$$I_L = .65/R_S$$

Where I_L is the value of the limited current and R_S is the value of the current sense resistor. It is important that the type of resistor chosen for R_S be non-inductive. A wire-wound resistor is not a good choice even if it rated as “non-inductive” since it will exhibit significant inductance at some frequency. A better choice is a type of resistor that is more inherently non-inductive such as a powdered metal resistor or a thick film resistor. The power dissipation rating of the sense resistor should not be forgotten. The current limit circuitry works by diverting the stage currents of the amplifier into the output circuit (about 5mA) and this introduces an error term compared to the approximate equation given above. As the current limit value is reduced the proportion of the error term increases. The practical range of current limit is from 20mA to 1.5A. The current limit decreases 2.2mV/°C with increasing temperature since the sense voltage for calculating the current limit is the emitter-base circuit of a bipolar transistor.

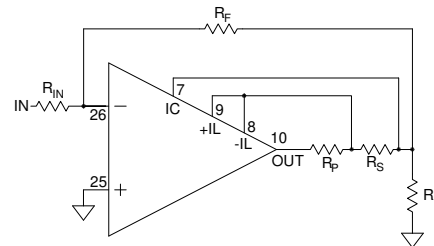


Figure 1
Current Limit

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PHASE COMPENSATION

The PAD189A **must** be phase compensated to operate correctly. The compensation capacitor, C_c , is connected between pins 4 and 5. On page 7, Typical Performance Graphs, you will find plots for small signal response and phase response using various compensation values. The compensation capacitor must be an NPO type capacitor rated for the full supply voltage (1000V). On page 2, under Amplifier Pinout and Connections, a table gives recommended compensation capacitance values for various gains and the resulting slew rate for each capacitor value.

INPUT PROTECTION

In applications where the input differential voltage may be exceeded (dc or transient) it is important to add differential input voltage protection. See Figure 2.

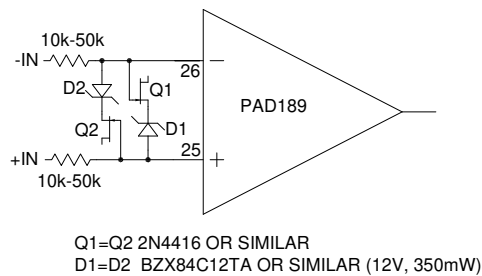


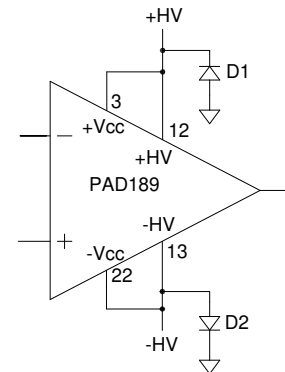
Figure 2

Input differential voltage protection

It is also important that the power supply connections to the PAD189A not be open. If for example, the negative supply connection were to open (perhaps a faulty connection) the internal circuitry of the amplifier will bootstrap the amplifier to the positive supply through the feedback gain-setting resistor. When the +IN is grounded the input circuit is clamped to ground while the output of the amplifier will float to the positive supply voltage via the boot-strapping effect. The input differential voltage of the amplifier will be exceeded destroying the input stage. This is one good reason to protect the input as shown in Figure 2. But it is also a good reason to clamp the power supply pins as shown in Figure 3.

CONFORMAL COATING

The circuit of the PAD189A is covered by a silicone conformal coating for extra protection against internal arcing and environmental considerations such as humidity. The conformal coating is soft and may be damaged by rough handling. It is therefore recommended that the circuit be handled only by the edges of the substrate to avoid disturbing the coating. The PAD189A is only rated for normal environmental conditions of atmospheric pressure, humidity and temperature usually found in a laboratory or production floor.

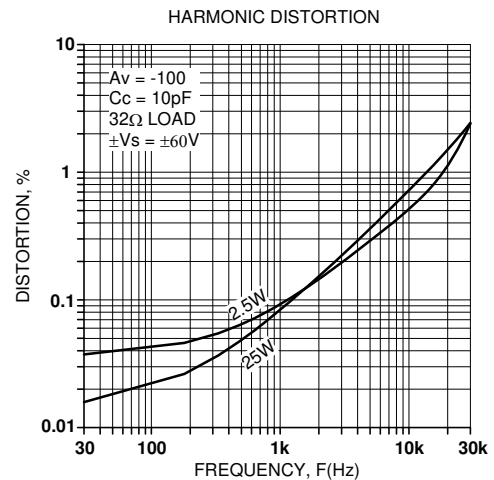
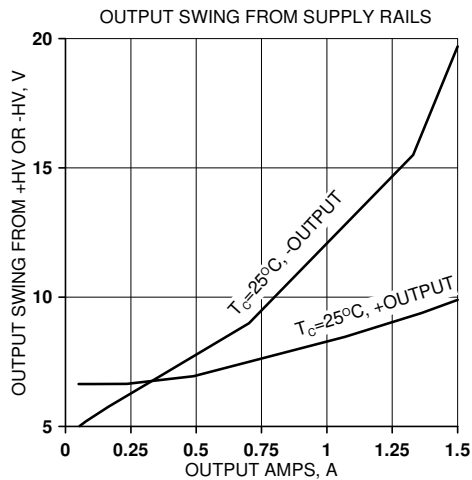
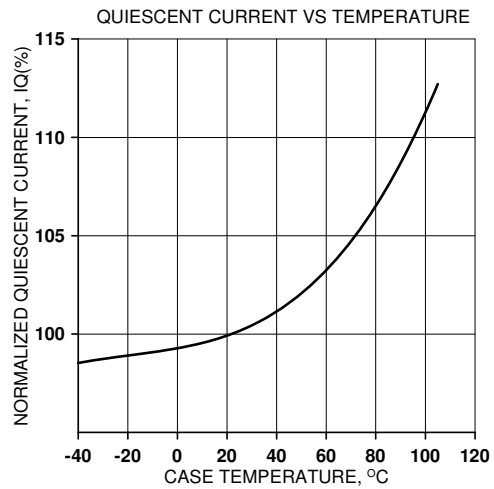
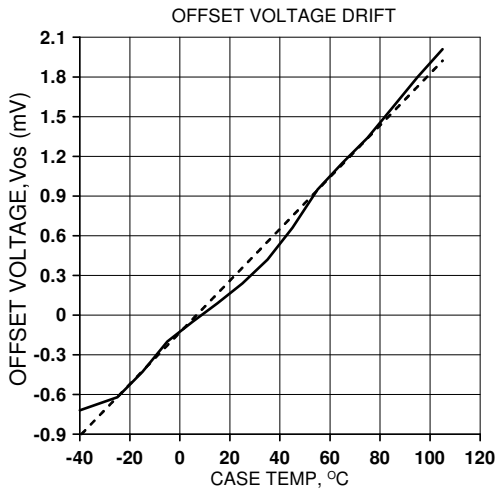
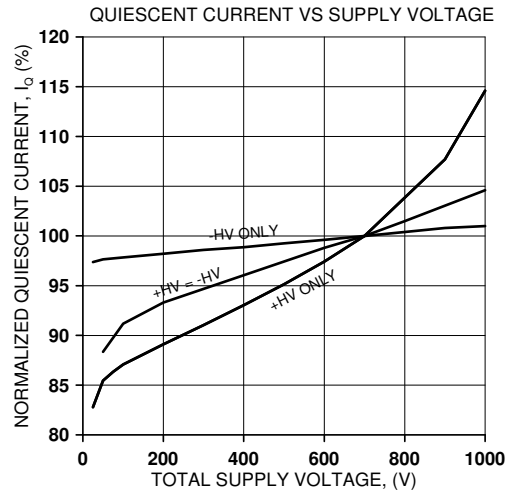
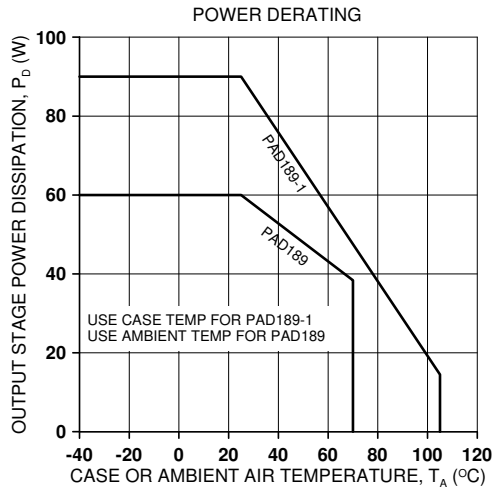


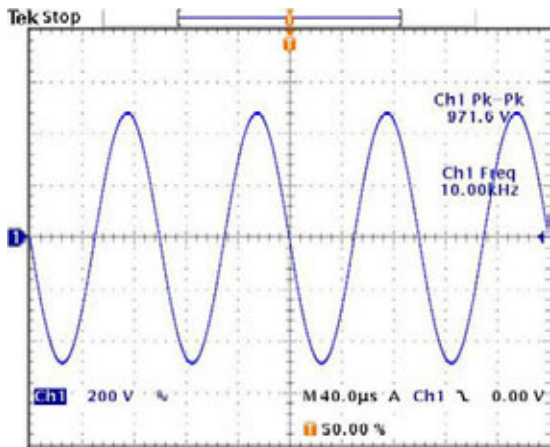
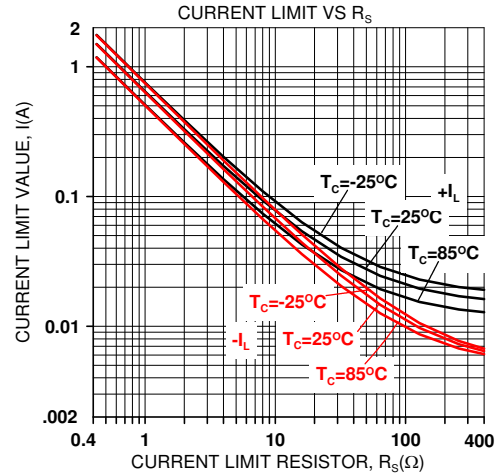
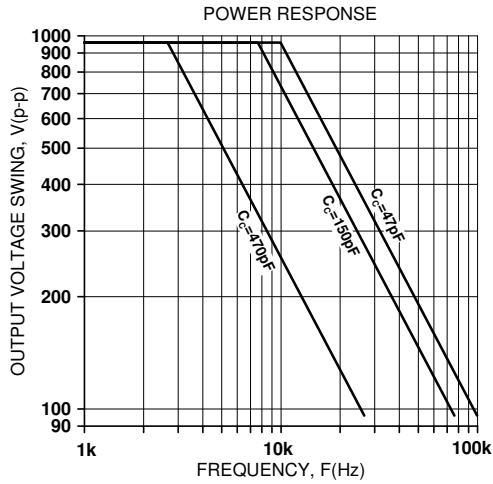
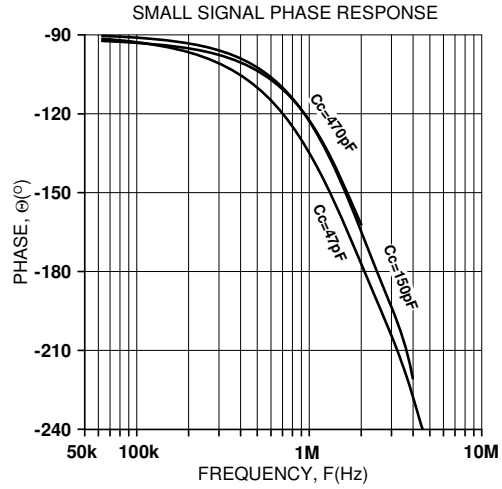
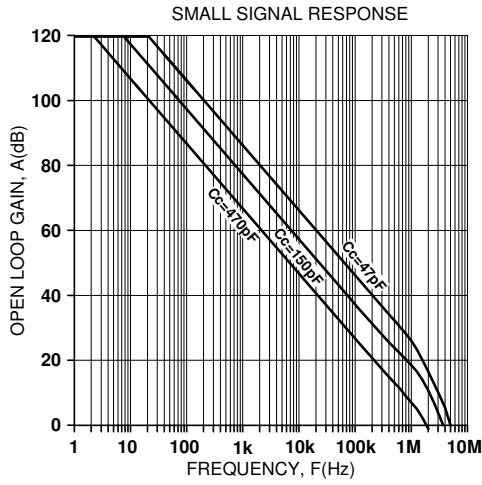
D1=D2 STTH812D OR SIMILAR (1200V)

Figure 3

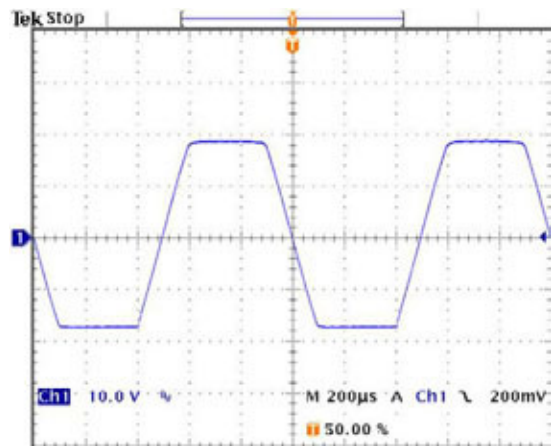
Power supply clamps

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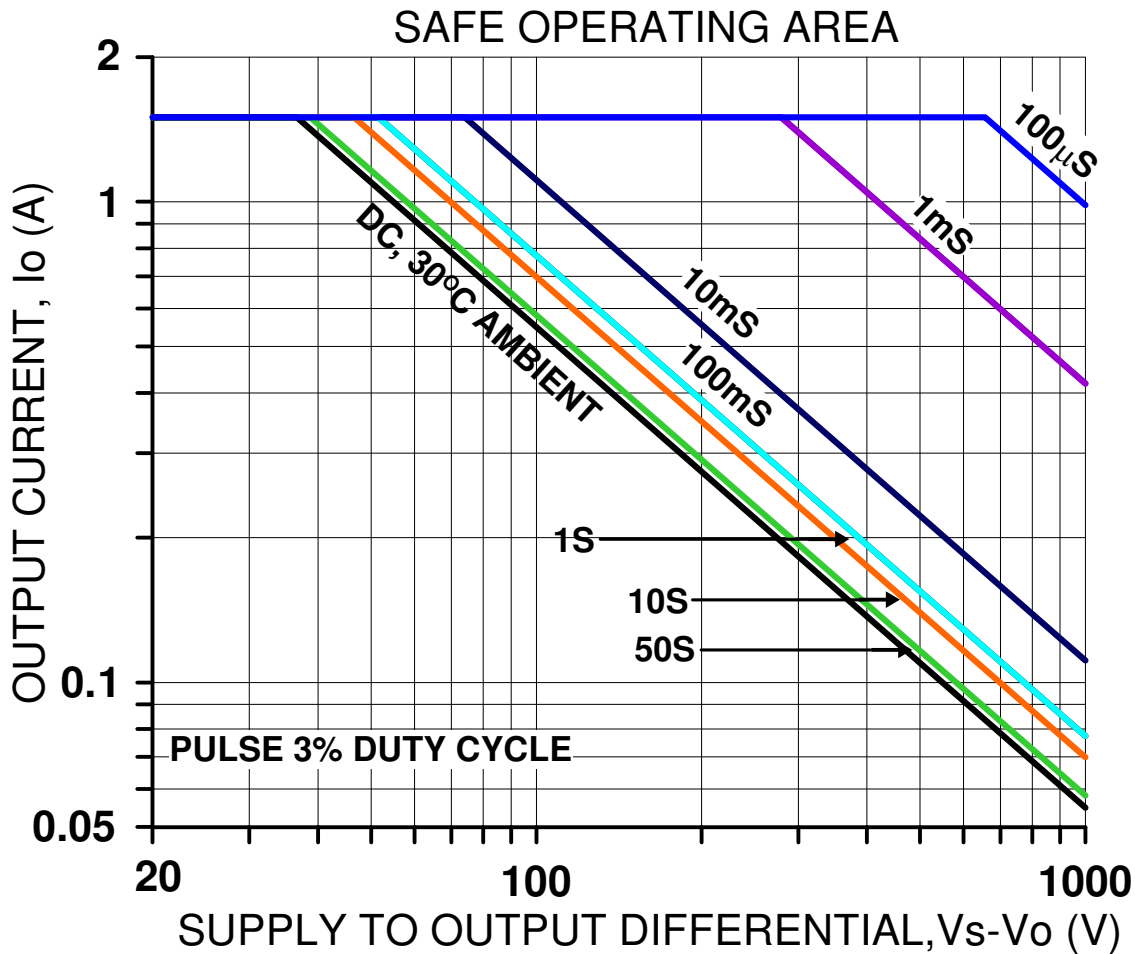




10kHz sine >960Vp-p, Cc=47pF, G=-100



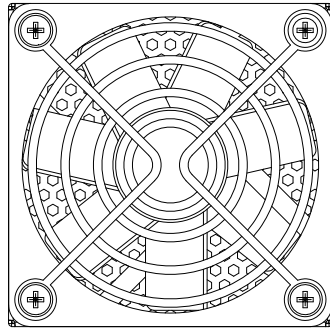
1kHz sine clipped by current limit into 250 Ω load



SAFE OPERATING AREA

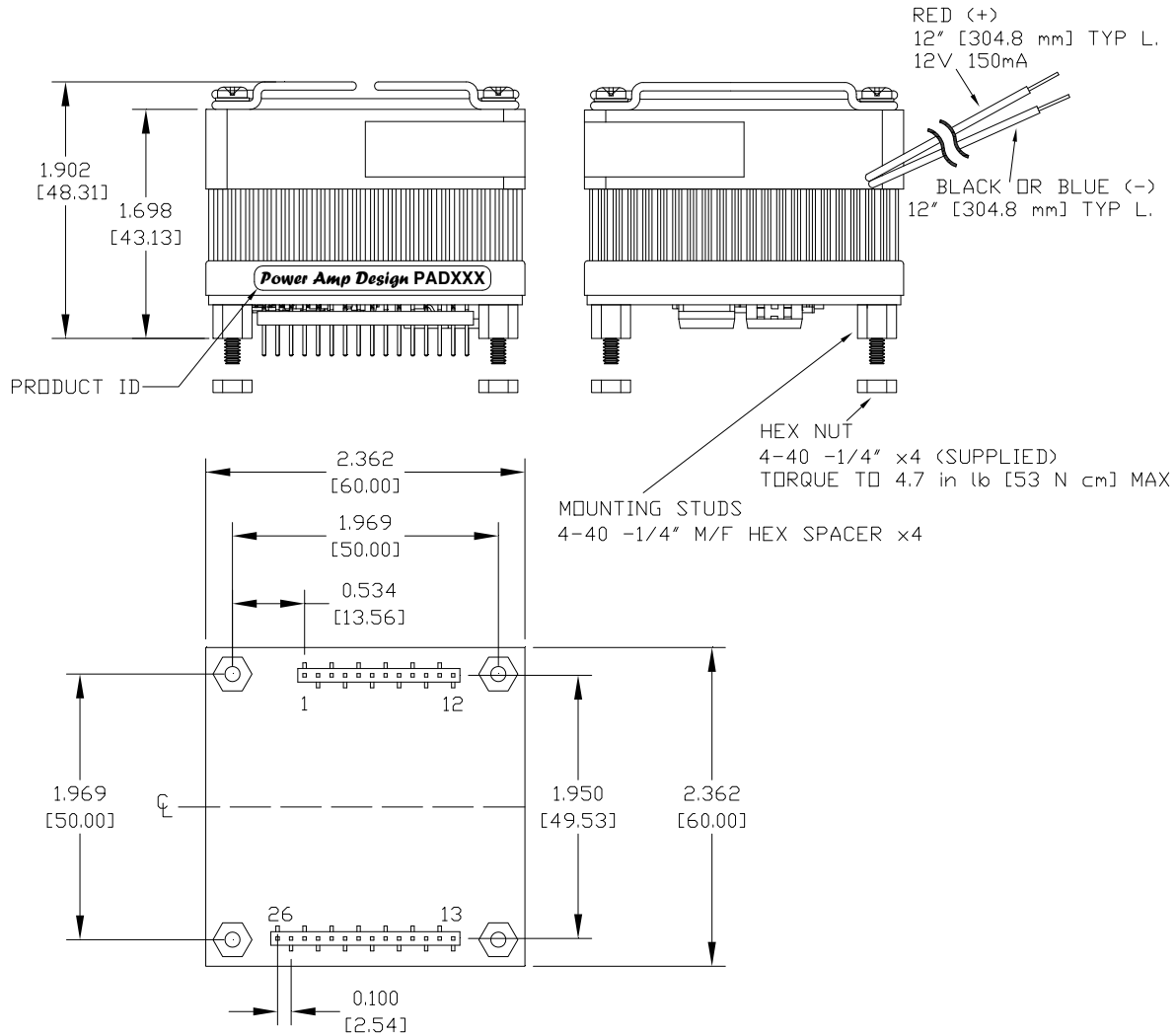
The safe operating area (SOA) of a power amplifier is its single most important specification. The SOA graph presented above serves as a first approximation to help you decide if the PAD189A will meet the demands of your application. But a more accurate determination can be reached by making use of the **PAD Power**™ spreadsheet which can be found in the *Power Amp Design* website under *Design Spreadsheet* tab. While the graph above adequately shows DC SOA and some pulse information it does not take into account ambient temperatures higher than 30°C, AC sine, phase or non-symmetric conditions that often appear in real-world applications. The **PAD Power**™ spreadsheet takes all of these effects into account.

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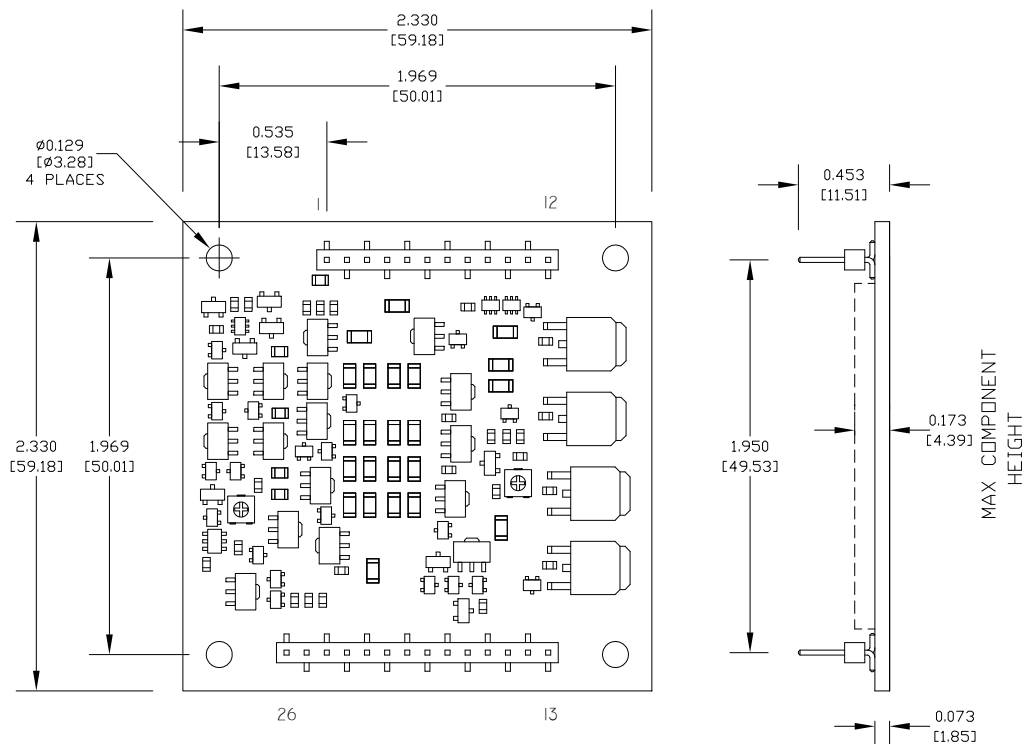


NOTES:

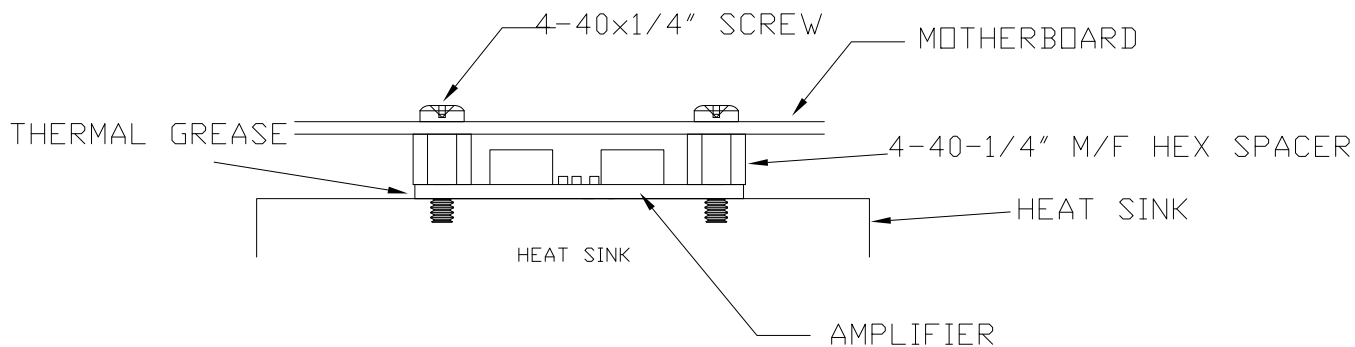
1. PINS .0025" SQUARE X30
2. RECOMMENDED HOLE FOR MOUNTING 0.129" X4
3. RECOMMENDED HOLE FOR PINS 0.052" D.
4. TOTAL ASSEMBLY WEIGHT APPROX 7.5 oz [213 g]
5. HEAT SINK WEIGHT APPROX 3.53 oz [100 g]



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- NOTES: 1: DIMENSIONS ARE INCHES, [mm]
 2: PINS 0.025" SQUARE [0.635mm], GOLD PLATED
 3: RECOMMENDED HOLE FOR MOUNTING 0.129" D. x2 [3.277mm]
 4: RECOMMENDED HOLE FOR PINS 0.052" D. [1.321mm]
 5: HIGHLY RECOMMENDED THAT AMPLIFIER IS MOUNTED INTO CAGE JACKS USING PAD PART NUMBER CJS01. USE 0.062" [1.575mm] HOLE FOR CAGE JACKS.
 6: HIGHLY RECOMMENDED THAT AMPLIFIER IS MOUNTED INTO HEAT SINK WITH 4-40 M/F SPACERS TO PROVIDE STRAIN RELIEF FOR PINS. SEE DRAWING BELOW.
 7: PRODUCT WEIGHT APPROXIMATELY 0.564 Oz. [16g]



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